

Tel (613) 632-5200

D4272-012
Job Sheet 167863



Part No: D4272-012

Job Qty: 1 ea

Part Name: Basket Assembly, Heavy Duty Lid, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/28/17		0.00	0.00	Start Up Stores/Pkg1		12/18/01
100	Packaging	1 pcs	12/28/17		0.00	0.00	Packaging1		12/18/01
110	HandFinish	1 pcs	12/29/17		0.00	2.04	HandFinish4		12/18/01
120	QC	1 pcs	12/29/17		0.00	0.00	QC5		12/18/01
130	Packaging	1 pcs	12/29/17		0.00	0.00	Packaging3		12/18/01
140	QC21-SA	1 Ea	12/29/17		0.00	0.00	QC21		12/18/01

Part Op 110 - TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2 ASSEMBLE USING BASE
Descriptions: D4273-042 X 1 B75294 FROM BASKET D407-797-014 X 1 B131540

Pk002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	97447A010 FM 131311	4	81	0	0
	AN3-10A 5014736	3	252	0	0
	* AN3-14A F120423	4	169	0	0
	AN3-16A F117441	2	34	0	0
	AN310-4 5000528	3	65	0	0
	AN310C4 5000529	3	49	0	0
	AN4-12 FM138207-0	3	38	0	0
	AN4-13A 5017091	6	477	0	0
	AN4C15 FM137736.0	1	19	0	0
	AN5-17A 5006308	4	100	0	0
	D2530 5009604	1	16	0	0
	D2535 5014107	2	25	0	0
	D2537 5018107	2	33	0	0
	D2690-6 5012261	2	4	0	0
	D2931 F86435-1	2	236	0	0
	D3912-041 500752	1	2	0	0
	D3914-041 5015502	1	6	0	0
	D3917-3 5011156	6	64	0	0
	D3953-17 5011766	2	20	0	0
	D3953-19 5018436	1	11	0	0
	D3953-21 5020996	1	13	0	0
	D3953-3 5014257	2	14	0	0
	D3953-7 5018925	2	23	0	0
	D3953-9 5018882	2	23	0	0
	D3969-3 5019258	1	11	0	0
	D4021-5 5021383	1	18	0	0
	D4150-041 5021152	1	2	0	0
	X D4151-041 5018593	1	11	0	0

DART
AEROSPACE
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Basket Assembly, Heavy Duty Lid, RH

PART NO: D4272-012

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 01/08/18

Job No: 167863

	X D4151-043	5027380	1	10	0	0
	D4273-042	5014692	1	1	0	0
	D4307-250	5020831	1	4	0	0
	MS17984-C413	5016896	2	28	0	0
	MS20600-AD4W3	5019131	2	313	0	0
	MS21042L3	506501	9	1,427	0	0
	MS21042L4	5012610	6	1,670	0	0
	MS21042L5	5000558	4	427	0	0
	MS24665-151	5015686	4	95	0	0
	MS24665-300	FM18234-462	2	39	0	0
	NAS1149C0432R		2	1,260	0	0
	NAS1149C0463R		3	130	0	0
	NAS1149DN832J	M112008	2	1,712	0	0
	NAS1149F0332P	5020603	14	2,922	0	0
	NAS1149F0432P	5000685	18	927	0	0
	NAS1149F0563P		4	180	0	0
	NAS1515H4L	FM134376	2	176	0	0
FM137736-35						
FM137587-15						
FM138 1709						

Part Specifications

Specifications could not be found.

Plex 11/7/17 1:05 PM dart.poulin.mario



Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: AN310-4 Revision: Nut														
100	Receive Ea	S027422	167863	3 Ea	0	S000528	ST331		Stock	12/29/2017	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: AN3-10A Revision: Bolt														
100	Receive Ea	S027416	167863	3 Ea	0	s014736	ST349		Stock	12/29/2017	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: AN3H14A Revision: Bolt														
100	Receive Ea	S027418	167863	12 Ea	0	120423	ST349		Stock	12/29/2017	Issue Container			
Operation Totals:		1		12	0									
Part Totals:		1		12	0									
Part Number: AN4-13A Revision: Bolt														
100	Receive Ea	S027432	167863	6 Ea	0	S017091	ST344		Stock	12/29/2017	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: AN4C5A Revision: Bolt														
100	Receive Ea	S027479	167863	1 Ea	0		Start Up Stores/Pkg-1		Stock	12/29/2017	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D2690-6 Revision: Lanyard														
130	QC21-SA	S027442	167863	2 Ea	0	S012261	Small Fab-7	Bin	Stock	12/29/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: D3953-17 Revision: Gas Spring Spacer														
160	QC21-SA	S027465	167863	2 Ea	0	S011766	ST060		Stock	12/29/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: D4272-012 Revision: Basket Assembly, Heavy Duty Lid, RH														
140	QC21-SA	S029927	167863	1 Ea	0	S029927	PKG		Stock	1/8/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: MS21042L5 Revision: Nut														
100	Receive Ea	S027495	167863	4 Ea										

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Totals:		1		2	0									
Part Number: NAS1149F0332P Revision: Washer														
100	Receive Ea	S027503	167863	14 Ea	0	PO038585	ST262		Stock	12/29/2017	Issue Container			
Operation Totals:		1		14	0									
Part Totals:		1		14	0									
Part Number: NAS1149F0432P Revision: Washer														
100	Receive Ea	S027504	167863	18 Ea	0	S000685	ST262		Stock	12/29/2017	Issue Container			
Operation Totals:		1		18	0									
Part Totals:		1		18	0									
Part Number: NAS1149F0563P Revision: Washer														
100	Receive Ea	S027505	167863	4 Ea	0	M138170	ST262		Stock	12/29/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Totals:		14		81	0									